

*Ductile Iron Components.Made Easy.*

**News Letter No: 96**

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***Sub : Establishment of dedicated machining facility.***

Magna is glad to announce the establishment of its dedicated machining facility for its major customer in Indian auto sector to machine ductile iron engine component.

The new facility includes two new CNC vertical machining centers model Slim 3 PC is supplied by M/s. MAKINO INDIA. The machine has a axes travel size of 500 X 370 X 400 mm. It is also equipped with automatic tool changer with a 20 live tool magazine. The machine can operate with a rapid traverse of 48,000 mm/min and spindle speed of 80 – 8000 rpm, 50 Nm. This new machining center has a positioning accuracy of  $\pm 0.001$ mm.



This facility was formally inaugurated by Mr.S.Sreekanth, Senior General Manager, SBU, Mahindra & Mahindra Ltd, Mumbai on the 1st February 2010.



**This shop will be utilized for meeting the requirements for high precision auto parts which is being manufactured in Magna's high pressure green sand molding line.**